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C3-C-1
Job Sheet 202136



Part No: C3-C-1

Job Qty: 1 pcs

Part Name: Weldment C3 Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Due Date: 11/25/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOF

Note: DWG C3-C Rev J IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD/IPP Rev. D 19.07.23 drawing update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	11/25/19		0.00	10.00	Large Fab - 1		MV 04/31/19
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 9	1 pcs	11/25/19		0.00	0.00	QC 9 - 10		a
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
120	QC 5	1 pcs	11/25/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		



Container No: S228655



Part No: C3-C-1

Job No: 202136

Serial No/Batch: S228655

Revision: J
Inspector:

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					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	62
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130	Powdercoat - 6 Fire Red - B4B	1 pcs	11/25/19	0.00 0.50	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	BL 12-11-7
					Powdercoat - 4 - B4B	
140	QC 3	1 pcs	11/25/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	88-05-24 NOV 7 2019
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
150	Packaging 3-1 - Stock - B4B	1 pcs	11/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	DAS
					Packaging 3 - 8 - B4B	30 NOV 6 7 2019
					Packaging 3 - 9 - B4B	9-89
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	

				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	1	11/25/19	0.00 0.00	QC 21 - SA - 21	NOV 07 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 100 - 1-Fabricate C3-C-3, C3-C-4 and C3-C-5. 2-TACK WELD FOR INSPECTION BY: _____ USE WELDING JIG
 Descriptions: C3-19C. 2-Weld as per DWG. ***See notes 8,9,10 and 11***
 110 - QC9- Inspect visual per QSI004- Fusion Welds
 120 - QC5- Inspect part completeness to step on W/O
 130 - Fire Red(Ref:4.3.5.10) per QSI005.4.3 START TIME: 8:15 OVEN TEMPERATURE: 370° FINISH TIME: 9:15 M225475
 140 - QC3- Inspect Part Finish Ink stamp will be done on top level assembly.
 150 - 1-Identify as per dwg & Stock Location: _____ 2-Ink stamp will be done on top level assembly, identify with green tag.
 160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C3-C-2	Lifting Plate	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	<u>5217546</u>
C3-C-6	Bumper Bracket	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>5219520</u>
C3-C-7	Boss	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	<u>5181047</u>
MT-A513-T-1.000W0.120	A513 Seamless Alloy Steel Round Tubing 1"dia. x 8.7000 ft (8.7 ea) 0.120" Wall		100-Large Fab - Welded Assy-1	<u>5200823</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	C3-C-2	2	16	0
	C3-C-6	1	7	0
	C3-C-7	2	34	0
	MT-A513-T-1.000W0.120	9	168	0

Part Specifications

Specifications could not be found.